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Series/Type: B(%%%&

The following products presented in this data sheet are being withdrawn.

| Ordering Code | Substitute Product | Date of Withdrawal | Deadline Last Orders | Last Shipments |
|---------------|--------------------|--------------------|----------------------|----------------|
| BI FFFGE | | 2015-01-01 | 2015-01-01 | 2015-01-01 |

For further information please contact your nearest EPCOS sales office, which will also support you in selecting a suitable substitute. The addresses of our worldwide sales network are presented at www.epcos.com/sales.

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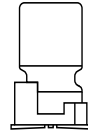
EPCOS AG is a TDK Group Company.

General-purpose grade capacitors
Applications

- General-purpose applications in the entertainment industry

Features

- Miniaturized dimensions
- RoHS compatible
- Load life of 2000 h at 85 °C
- Suitable for reflow soldering, see chapter "SMD capacitors - Mounting instructions"


Construction

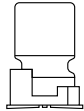
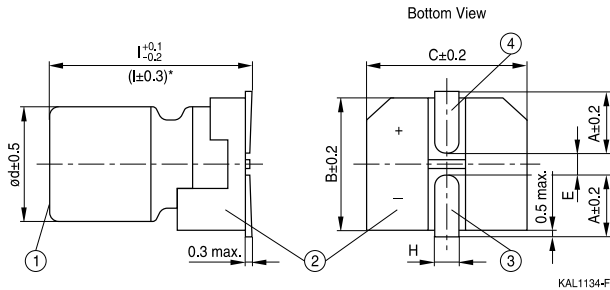
- Surface mounting device
- Minus pole marking on the case

Delivery mode

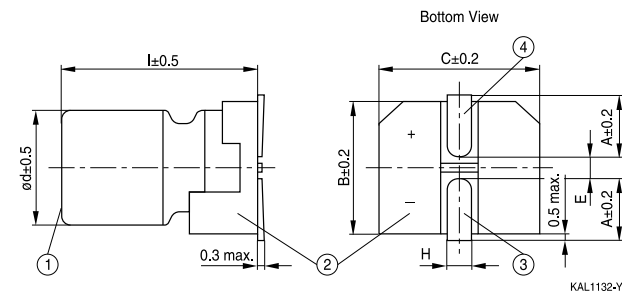
- Taped and reeled Refer to chapter "SMD capacitors - Taping and packing" for further details.

Specifications and characteristics in brief

| | | | | | | | | | | |
|--|--|--|--------|-------|---------------|----|----|----|----|-----|
| Rated voltage V_R | 4 ... 100 V DC | | | | | | | | | |
| Operating temperature range | -40 °C ... +85 °C | | | | | | | | | |
| Rated capacitance C_R (20 °C, 120 Hz) | 0.1 ... 1500 μ F | | | | | | | | | |
| Capacitance tolerance | $\pm 20\% \triangleq M$ | | | | | | | | | |
| Load life (85 °C, V_R) | 2000 h | Requirements: $\Delta C/C \leq \pm 20\%$ of initial value (4 V: within $\pm 25\%$ of initial value) $\tan \delta \leq 2$ times initial specified limit $I_{leak} \leq$ initial specified limit | | | | | | | | |
| Leakage current I_{leak} (20 °C, after 2 minutes) | $I_{leak} \leq 0.01 \mu A \cdot \left(\frac{C_R}{\mu F} \cdot \frac{V_R}{V} \right)$ or 3 μA , whichever is greater | | | | | | | | | |
| Low temperature stability (impedance ratio) (120 Hz) | V_R (V DC) | 4 | 6.3 | 10 | 16 | 25 | 35 | 50 | 63 | 100 |
| | $Z(-25\text{ °C})$ | $< \emptyset 8$ | 7 | 4 | 3 | 2 | 2 | 2 | 2 | 2 |
| | $Z(+20\text{ °C})$ | $\geq \emptyset 8$ | 7 | 5 | 4 | 3 | 2 | 2 | 2 | 2 |
| | $Z(-40\text{ °C})$ | $< \emptyset 8$ | 15 | 8 | 8 | 4 | 4 | 3 | 3 | 3 |
| | $Z(+20\text{ °C})$ | $\geq \emptyset 8$ | 15 | 10 | 8 | 6 | 4 | 3 | 3 | 3 |
| Shelf life | After storage for 1000 h at 85 °C, the capacitors shall meet the requirement of load life test after reforming process. After test: V_R to be applied for 30 minutes, 24 to 48 hours before measurement. | | | | | | | | | |
| Frequency multiplier for rated ripple current | 50 Hz | 120 Hz | 300 Hz | 1 kHz | ≥ 10 kHz | | | | | |
| | 0.70 | 1.00 | 1.17 | 1.36 | 1.50 | | | | | |

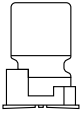

Dimensional drawings
d x l (mm)
4 x 5.4 ... 8 x 6.2:


* Applies to 6.3 x 5.8 mm, 6.3 x 7.7 mm and 8 x 6.2 mm

d x l (mm)
8 x 10 ... 10 x 10:


| | |
|---|---------------------|
| ① | Case |
| ② | Terminal base board |
| ③ | Minus pole |
| ④ | Plus pole |

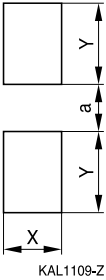
| Case dimensions d x l (mm) | 4 x 5.4 | 5 x 5.4 | 6.3 x 5.4 | 6.3 x 5.8 | 6.3 x 7.7 | 8 x 6.2 | 8 x 10 | 10 x 10 |
|-------------------------------|-------------|---------|-----------|-----------|-----------|---------|-------------|---------|
| A | 1.8 | 2.1 | 2.4 | 2.4 | 2.4 | 3.3 | 2.9 | 3.2 |
| B | 4.3 | 5.3 | 6.6 | 6.6 | 6.6 | 8.3 | 8.3 | 10.3 |
| C | 4.3 | 5.3 | 6.6 | 6.6 | 6.6 | 8.3 | 8.3 | 10.3 |
| E | 1.0 | 1.3 | 2.2 | 2.2 | 2.2 | 2.3 | 3.1 | 4.5 |
| H | 0.5 ... 0.8 | | | | | | 0.8 ... 1.1 | |



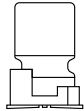
B41112

Standard series – 85 °C

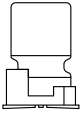
Layout recommendation



| d × l (mm) | X | Y | a |
|-------------|-----|-----|-----|
| 4.0 × 5.4 | 1.6 | 2.6 | 1.0 |
| 5.0 × 5.4 | 1.6 | 3.0 | 1.4 |
| 6.3 × 5.4 | 1.6 | 3.5 | 2.1 |
| 6.3 × 5.8 | 1.6 | 3.5 | 2.1 |
| 6.3 × 7.7 | 1.6 | 3.5 | 2.1 |
| 8.0 × 6.2 | 2.5 | 4.0 | 2.1 |
| 8.0 × 10.0 | 2.5 | 3.5 | 3.0 |
| 10.0 × 10.0 | 2.5 | 4.0 | 4.0 |

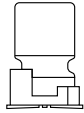

Overview of available types

| V_R (V DC) | 4.0 | 6.3 | 10 | 16 | 25 |
|------------------|-----------------------------------|-----------------------------------|-----------------------------------|-----------------------------------|--------------------------------|
| | Case dimensions $d \times l$ (mm) | | | | |
| C_R (μ F) | | | | | |
| 4.7 | | | | | 4 × 5.4 |
| 10 | | | | 4 × 5.4 | 4 × 5.4 5 × 5.4 |
| 22 | | 4 × 5.4 | 4 × 5.4 5 × 5.4 | 4 × 5.4 5 × 5.4 | 5 × 5.4 6.3 × 5.4 |
| 33 | 4 × 5.4 | 4 × 5.4 5 × 5.4 | 4 × 5.4 5 × 5.4 | 5 × 5.4 6.3 × 5.4 | 5 × 5.4 6.3 × 5.4 |
| 47 | 4 × 5.4 | 4 × 5.4 5 × 5.4 | 5 × 5.4 6.3 × 5.4 | 5 × 5.4 6.3 × 5.4 | 6.3 × 5.4 6.3 × 5.8 |
| 56 | 5 × 5.4 | 5 × 5.4 6.3 × 5.4 | 5 × 5.4 6.3 × 5.4 | 5 × 5.4 6.3 × 5.4 | 6.3 × 7.7 |
| 100 | 5 × 5.4 | 5 × 5.4 6.3 × 5.4 | 5 × 5.4 6.3 × 5.4 6.3 × 5.8 | 6.3 × 5.4 6.3 × 5.8 8 × 6.2 | 6.3 × 7.7 8 × 6.2 8 × 10 |
| 150 | 6.3 × 5.4 | 6.3 × 5.4 | 6.3 × 7.7 | 6.3 × 7.7 | 8 × 10 |
| 220 | 6.3 × 5.4 6.3 × 5.8 | 6.3 × 5.4 6.3 × 5.8 8 × 6.2 | 6.3 × 7.7 8 × 6.2 | 6.3 × 7.7 8 × 10 | 8 × 10 10 × 10 |
| 330 | 6.3 × 5.4 6.3 × 7.7 | 6.3 × 7.7 8 × 6.2 | 8 × 10 | 8 × 10 10 × 10 | 8 × 10 10 × 10 |
| 470 | 6.3 × 7.7 | 8 × 10 | 8 × 10 10 × 10 | 8 × 10 10 × 10 | 10 × 10 |
| 680 | 8 × 10 | 8 × 10 | 10 × 10 | 10 × 10 | |
| 1000 | 8 × 10 | 8 × 10 10 × 10 | 10 × 10 | | |
| 1500 | 10 × 10 | 10 × 10 | | | |

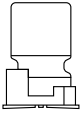

B41112
Standard series – 85 °C

| V_R (V DC) | 35 | 50 | 63 | 100 |
|------------------|-----------------------------------|-----------------------------------|------------------------|----------------------|
| | Case dimensions $d \times l$ (mm) | | | |
| C_R (μ F) | | | | |
| 0.10 | | 4 × 5.4 | 4 × 5.4 | |
| 0.22 | | 4 × 5.4 | 4 × 5.4 | |
| 0.33 | | 4 × 5.4 | 4 × 5.4 | |
| 0.47 | | 4 × 5.4 | 4 × 5.4 | |
| 1.0 | | 4 × 5.4 | 4 × 5.4 | |
| 2.2 | | 4 × 5.4 | 4 × 5.4 | |
| 3.3 | | 4 × 5.4 | 4 × 5.4 | 6.3 × 7.7 8 × 6.2 |
| 4.7 | 4 × 5.4 | 4 × 5.4 5 × 5.4 | 4 × 5.4 | 6.3 × 7.7 8 × 10 |
| 10 | 4 × 5.4 5 × 5.4 | 5 × 5.4 6.3 × 5.4 | 6.3 × 5.4 6.3 × 5.8 | 6.3 × 7.7 8 × 10 |
| 22 | 5 × 5.4 6.3 × 5.4 | 6.3 × 5.4 6.3 × 5.8 8 × 6.2 | 6.3 × 7.7 8 × 10 | 8 × 10 10 × 10 |
| 33 | 6.3 × 5.4 6.3 × 5.8 8 × 6.2 | 6.3 × 7.7 8 × 6.2 8 × 10 | 8 × 10 | 10 × 10 |
| 47 | 6.3 × 5.4 6.3 × 7.7 8 × 6.2 | 6.3 × 7.7 8 × 10 10 × 10 | 8 × 10 | |
| 56 | 6.3 × 7.7 | 8 × 10 | 8 × 10 | |
| 100 | 6.3 × 7.7 8 × 10 10 × 10 | 8 × 10 10 × 10 | 10 × 10 | |
| 150 | 8 × 10 | 10 × 10 | | |
| 220 | 8 × 10 10 × 10 | 10 × 10 | | |
| 330 | 10 × 10 | | | |

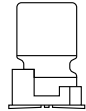
Other voltage and capacitance ratings are available upon request.


Technical data and ordering codes

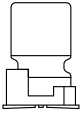
| V_R | C_R 120 Hz, 20 °C μF | Case dimensions $d \times l$ mm | $\tan \delta_{\max}$ 120 Hz, 20 °C | $I_{AC,R}$ 120 Hz, 85 °C mA | Ordering code |
|-------|---|---------------------------------------|---------------------------------------|-----------------------------------|-----------------|
| 4 | 33 | 4 × 5.4 | 0.35 | 28 | B41112A1336M000 |
| | 47 | 4 × 5.4 | 0.35 | 34 | B41112A1476M000 |
| | 56 | 5 × 5.4 | 0.35 | 45 | B41112A1566M000 |
| | 100 | 5 × 5.4 | 0.35 | 61 | B41112A1107M000 |
| | 150 | 6.3 × 5.4 | 0.35 | 79 | B41112A1157M000 |
| | 220 | 6.3 × 5.4 | 0.35 | 96 | B41112A1227M000 |
| | 220 | 6.3 × 5.8 | 0.35 | 99 | B41112B1227M000 |
| | 330 | 6.3 × 5.4 | 0.50 | 98 | B41112A1337M000 |
| | 330 | 6.3 × 7.7 | 0.35 | 140 | B41112B1337M000 |
| | 470 | 6.3 × 7.7 | 0.35 | 200 | B41112A1477M000 |
| | 680 | 8 × 10 | 0.35 | 284 | B41112A1687M000 |
| | 1000 | 8 × 10 | 0.35 | 344 | B41112A1108M000 |
| | 1500 | 10 × 10 | 0.35 | 347 | B41112A1158M000 |
| | 6.3 | 22 | 4 × 5.4 | 0.26 | 29 |
| 33 | | 4 × 5.4 | 0.35 | 34 | B41112A2336M000 |
| 33 | | 5 × 5.4 | 0.26 | 37 | B41112B2336M000 |
| 47 | | 4 × 5.4 | 0.35 | 40 | B41112A2476M000 |
| 47 | | 5 × 5.4 | 0.26 | 46 | B41112B2476M000 |
| 56 | | 5 × 5.4 | 0.35 | 46 | B41112A2566M000 |
| 56 | | 6.3 × 5.4 | 0.26 | 52 | B41112B2566M000 |
| 100 | | 5 × 5.4 | 0.35 | 47 | B41112A2107M000 |
| 100 | | 6.3 × 5.4 | 0.26 | 71 | B41112B2107M000 |
| 150 | | 6.3 × 5.4 | 0.35 | 72 | B41112A2157M000 |
| 220 | | 6.3 × 5.4 | 0.35 | 86 | B41112A2227M000 |
| 220 | | 6.3 × 5.8 | 0.35 | 89 | B41112B2227M000 |
| 220 | | 8 × 6.2 | 0.35 | 103 | B41112C2227M000 |
| 330 | | 6.3 × 7.7 | 0.26 | 188 | B41112A2337M000 |
| 330 | | 8 × 6.2 | 0.35 | 300 | B41112B2337M000 |
| 470 | | 8 × 10 | 0.35 | 380 | B41112A2477M000 |
| 680 | | 8 × 10 | 0.35 | 457 | B41112A2687M000 |
| 1000 | | 8 × 10 | 0.35 | 500 | B41112A2108M000 |
| 1000 | | 10 × 10 | 0.35 | 700 | B41112B2108M000 |
| 1500 | | 10 × 10 | 0.35 | 750 | B41112A2158M000 |


B41112
Standard series – 85 °C
Technical data and ordering codes

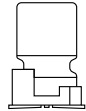
| V_R | C_R 120 Hz, 20 °C μF | Case dimensions $d \times l$ mm | $\tan \delta_{\text{max}}$ 120 Hz, 20 °C | $I_{\text{AC,R}}$ 120 Hz, 85 °C mA | Ordering code |
|-------|---|---------------------------------------|---|--|-----------------|
| 10 | 22 | 4 × 5.4 | 0.30 | 30 | B41112A3226M000 |
| | 22 | 5 × 5.4 | 0.20 | 33 | B41112B3226M000 |
| | 33 | 4 × 5.4 | 0.30 | 34 | B41112A3336M000 |
| | 33 | 5 × 5.4 | 0.20 | 43 | B41112B3336M000 |
| | 47 | 5 × 5.4 | 0.30 | 47 | B41112A3476M000 |
| | 47 | 6.3 × 5.4 | 0.26 | 52 | B41112B3476M000 |
| | 56 | 5 × 5.4 | 0.30 | 50 | B41112A3566M000 |
| | 56 | 6.3 × 5.4 | 0.26 | 57 | B41112B3566M000 |
| | 100 | 5 × 5.4 | 0.30 | 54 | B41112A3107M000 |
| | 100 | 6.3 × 5.4 | 0.26 | 76 | B41112B3107M000 |
| | 100 | 6.3 × 5.8 | 0.26 | 78 | B41112C3107M000 |
| | 150 | 6.3 × 7.7 | 0.26 | 142 | B41112A3157M000 |
| | 220 | 6.3 × 7.7 | 0.20 | 173 | B41112A3227M000 |
| | 220 | 8 × 6.2 | 0.26 | 250 | B41112B3227M000 |
| | 330 | 8 × 10 | 0.26 | 390 | B41112A3337M000 |
| | 470 | 8 × 10 | 0.26 | 390 | B41112A3477M000 |
| | 470 | 10 × 10 | 0.26 | 400 | B41112B3477M000 |
| 680 | 10 × 10 | 0.26 | 481 | B41112A3687M000 | |
| 1000 | 10 × 10 | 0.26 | 580 | B41112A3108M000 | |
| 16 | 10 | 4 × 5.4 | 0.16 | 28 | B41112A4106M000 |
| | 22 | 4 × 5.4 | 0.26 | 30 | B41112A4226M000 |
| | 22 | 5 × 5.4 | 0.16 | 39 | B41112B4226M000 |
| | 33 | 5 × 5.4 | 0.26 | 44 | B41112A4336M000 |
| | 33 | 6.3 × 5.4 | 0.16 | 49 | B41112B4336M000 |
| | 47 | 5 × 5.4 | 0.26 | 52 | B41112A4476M000 |
| | 47 | 6.3 × 5.4 | 0.16 | 70 | B41112B4476M000 |
| | 56 | 5 × 5.4 | 0.26 | 57 | B41112A4566M000 |
| | 56 | 6.3 × 5.4 | 0.20 | 63 | B41112B4566M000 |
| | 100 | 6.3 × 5.4 | 0.26 | 86 | B41112A4107M000 |
| | 100 | 6.3 × 5.8 | 0.26 | 89 | B41112B4107M000 |
| | 100 | 8 × 6.2 | 0.20 | 200 | B41112C4107M000 |
| | 150 | 6.3 × 7.7 | 0.26 | 135 | B41112A4157M000 |
| | 220 | 6.3 × 7.7 | 0.26 | 162 | B41112B4227M000 |
| | 220 | 8 × 10 | 0.20 | 280 | B41112A4227M000 |
| | 330 | 8 × 10 | 0.20 | 320 | B41112A4337M000 |
| | 330 | 10 × 10 | 0.20 | 380 | B41112B4337M000 |
| | 470 | 8 × 10 | 0.20 | 350 | B41112A4477M000 |
| | 470 | 10 × 10 | 0.20 | 420 | B41112B4477M000 |
| | 680 | 10 × 10 | 0.20 | 505 | B41112A4687M000 |


Technical data and ordering codes

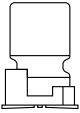
| V_R | C_R 120 Hz, 20 °C μF | Case dimensions $d \times l$ mm | $\tan \delta_{\text{max}}$ 120 Hz, 20 °C | $I_{\text{AC,R}}$ 120 Hz, 85 °C mA | Ordering code |
|-------|---|---------------------------------------|---|--|-----------------|
| 25 | 4.7 | 4 × 5.4 | 0.14 | 22 | B41112A5475M000 |
| | 10 | 4 × 5.4 | 0.20 | 24 | B41112A5106M000 |
| | 10 | 5 × 5.4 | 0.14 | 28 | B41112B5106M000 |
| | 22 | 5 × 5.4 | 0.20 | 38 | B41112A5226M000 |
| | 22 | 6.3 × 5.4 | 0.14 | 55 | B41112B5226M000 |
| | 33 | 5 × 5.4 | 0.20 | 46 | B41112A5336M000 |
| | 33 | 6.3 × 5.4 | 0.14 | 65 | B41112B5336M000 |
| | 47 | 6.3 × 5.4 | 0.20 | 70 | B41112A5476M000 |
| | 47 | 6.3 × 5.8 | 0.20 | 72 | B41112B5476M000 |
| | 56 | 6.3 × 7.7 | 0.20 | 107 | B41112A5566M000 |
| | 100 | 6.3 × 7.7 | 0.14 | 143 | B41112B5107M000 |
| | 100 | 8 × 6.2 | 0.16 | 145 | B41112C5107M000 |
| | 100 | 8 × 10 | 0.16 | 180 | B41112A5107M000 |
| | 150 | 8 × 10 | 0.16 | 192 | B41112A5157M000 |
| | 220 | 8 × 10 | 0.16 | 232 | B41112A5227M000 |
| | 220 | 10 × 10 | 0.16 | 310 | B41112B5227M000 |
| | 330 | 8 × 10 | 0.16 | 284 | B41112A5337M000 |
| 330 | 10 × 10 | 0.16 | 340 | B41112B5337M000 | |
| 470 | 10 × 10 | 0.16 | 393 | B41112A5477M000 | |
| 35 | 4.7 | 4 × 5.4 | 0.12 | 22 | B41112A7475M000 |
| | 10 | 4 × 5.4 | 0.16 | 24 | B41112A7106M000 |
| | 10 | 5 × 5.4 | 0.12 | 30 | B41112B7106M000 |
| | 22 | 5 × 5.4 | 0.16 | 39 | B41112A7226M000 |
| | 22 | 6.3 × 5.4 | 0.12 | 60 | B41112B7226M000 |
| | 33 | 6.3 × 5.4 | 0.16 | 60 | B41112A7336M000 |
| | 33 | 6.3 × 5.8 | 0.16 | 61 | B41112B7336M000 |
| | 33 | 8 × 6.2 | 0.14 | 130 | B41112C7336M000 |
| | 47 | 6.3 × 5.4 | 0.16 | 70 | B41112A7476M000 |
| | 47 | 6.3 × 7.7 | 0.16 | 77 | B41112B7476M000 |
| | 47 | 8 × 6.2 | 0.14 | 165 | B41112C7476M000 |
| | 56 | 6.3 × 7.7 | 0.16 | 98 | B41112A7566M000 |
| | 100 | 6.3 × 7.7 | 0.16 | 132 | B41112C7107M000 |
| | 100 | 8 × 10 | 0.14 | 175 | B41112A7107M000 |
| | 100 | 10 × 10 | 0.14 | 210 | B41112B7107M000 |
| | 150 | 8 × 10 | 0.14 | 214 | B41112A7157M000 |
| | 220 | 8 × 10 | 0.14 | 246 | B41112A7227M000 |
| | 220 | 10 × 10 | 0.14 | 310 | B41112B7227M000 |
| | 330 | 10 × 10 | 0.14 | 350 | B41112A7337M000 |


B41112
Standard series – 85 °C
Technical data and ordering codes

| V_R | C_R 120 Hz, 20 °C μF | Case dimensions $d \times l$ mm | $\tan \delta_{\text{max}}$ 120 Hz, 20 °C | $I_{\text{AC,R}}$ 120 Hz, 85 °C mA | Ordering code |
|-------|---|---------------------------------------|---|--|-----------------|
| 50 | 0.1 | 4 × 5.4 | 0.12 | 1 | B41112A6104M000 |
| | 0.22 | 4 × 5.4 | 0.12 | 2 | B41112A6224M000 |
| | 0.33 | 4 × 5.4 | 0.12 | 3 | B41112A6334M000 |
| | 0.47 | 4 × 5.4 | 0.12 | 5 | B41112A6474M000 |
| | 1.0 | 4 × 5.4 | 0.12 | 10 | B41112A6105M000 |
| | 2.2 | 4 × 5.4 | 0.12 | 16 | B41112A6225M000 |
| | 3.3 | 4 × 5.4 | 0.12 | 17 | B41112A6335M000 |
| | 4.7 | 4 × 5.4 | 0.14 | 18 | B41112A6475M000 |
| | 4.7 | 5 × 5.4 | 0.12 | 23 | B41112B6475M000 |
| | 10.0 | 5 × 5.4 | 0.14 | 30 | B41112A6106M000 |
| | 10.0 | 6.3 × 5.4 | 0.12 | 35 | B41112B6106M000 |
| | 22 | 6.3 × 5.4 | 0.14 | 43 | B41112A6226M000 |
| | 22 | 6.3 × 5.8 | 0.14 | 44 | B41112B6226M000 |
| | 22 | 8 × 6.2 | 0.12 | 120 | B41112C6226M000 |
| | 33 | 6.3 × 7.7 | 0.14 | 94 | B41112B6336M000 |
| | 33 | 8 × 6.2 | 0.12 | 95 | B41112C6336M000 |
| | 33 | 8 × 10 | 0.12 | 110 | B41112A6336M000 |
| | 47 | 6.3 × 7.7 | 0.14 | 105 | B41112C6476M000 |
| | 47 | 8 × 10 | 0.12 | 132 | B41112A6476M000 |
| | 47 | 10 × 10 | 0.12 | 146 | B41112B6476M000 |
| | 56 | 8 × 10 | 0.12 | 150 | B41112A6566M000 |
| | 100 | 8 × 10 | 0.12 | 200 | B41112A6107M000 |
| 100 | 10 × 10 | 0.12 | 250 | B41112B6107M000 | |
| 150 | 10 × 10 | 0.12 | 247 | B41112A6157M000 | |
| 220 | 10 × 10 | 0.12 | 300 | B41112A6227M000 | |


Technical data and ordering codes

| V_R | C_R 120 Hz, 20 °C μF | Case dimensions $d \times l$ mm | $\tan \delta_{\max}$ 120 Hz, 20 °C | $I_{AC,R}$ 120 Hz, 85 °C mA | Ordering code |
|-------|---|---------------------------------------|---------------------------------------|-----------------------------------|-----------------|
| 63 | 0.1 | 4 × 5.4 | 0.18 | 1 | B41112A8104M000 |
| | 0.22 | 4 × 5.4 | 0.18 | 2.3 | B41112A8224M000 |
| | 0.33 | 4 × 5.4 | 0.18 | 3.5 | B41112A8334M000 |
| | 0.47 | 4 × 5.4 | 0.18 | 5 | B41112A8474M000 |
| | 1.0 | 4 × 5.4 | 0.18 | 10 | B41112A8105M000 |
| | 2.2 | 4 × 5.4 | 0.18 | 15 | B41112A8225M000 |
| | 3.3 | 4 × 5.4 | 0.18 | 20 | B41112A8335M000 |
| | 4.7 | 4 × 5.4 | 0.18 | 23 | B41112A8475M000 |
| | 10 | 6.3 × 5.4 | 0.18 | 34 | B41112A8106M000 |
| | 10 | 6.3 × 5.8 | 0.18 | 35 | B41112B8106M000 |
| | 22 | 6.3 × 7.7 | 0.18 | 70 | B41112B8226M000 |
| | 22 | 8 × 10 | 0.18 | 78 | B41112A8226M000 |
| | 33 | 8 × 10 | 0.18 | 160 | B41112A8336M000 |
| | 47 | 8 × 10 | 0.18 | 170 | B41112A8476M000 |
| 56 | 8 × 10 | 0.18 | 230 | B41112A8566M000 | |
| 100 | 10 × 10 | 0.18 | 280 | B41112A8107M000 | |
| 100 | 3.3 | 6.3 × 7.7 | 0.18 | 44 | B41112A9335M000 |
| | 3.3 | 8 × 6.2 | 0.18 | 50 | B41112B9335M000 |
| | 4.7 | 6.3 × 7.7 | 0.18 | 62 | B41112A9475M000 |
| | 4.7 | 8 × 10 | 0.18 | 80 | B41112B9475M000 |
| | 10 | 6.3 × 7.7 | 0.18 | 66 | B41112B9106M000 |
| | 10 | 8 × 10 | 0.18 | 85 | B41112A9106M000 |
| | 22 | 8 × 10 | 0.18 | 90 | B41112A9226M000 |
| | 22 | 10 × 10 | 0.18 | 120 | B41112B9226M000 |
| | 33 | 10 × 10 | 0.18 | 190 | B41112A9336M000 |



B41112

Standard series – 85 °C

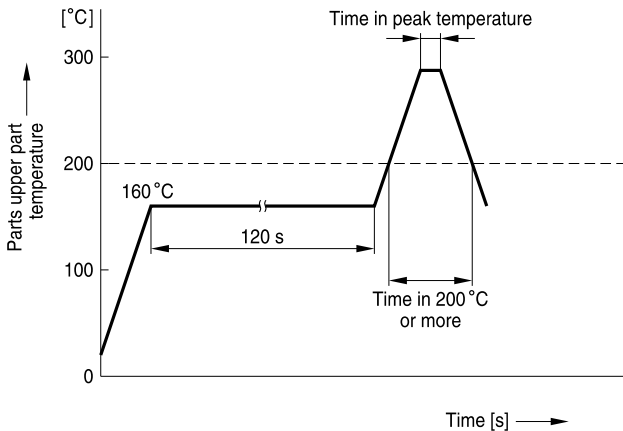
Mounting instructions

Soldering

Recommended conditions

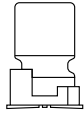
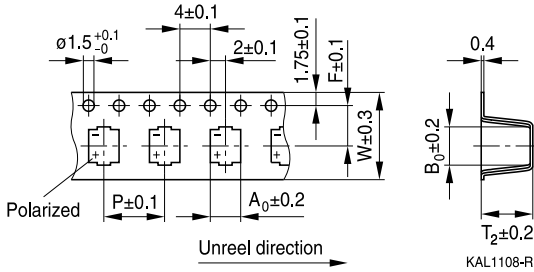
For reflow, use thermal conduction systems such as infrared radiation (IR) or hot blast. Vapor heat transfer systems (VPS) are not recommended.

- Observe proper soldering conditions (temperature, time, etc.).
- Do not exceed the specified limits.
- Temperature measuring method: Measure temperature in assuming quantitative production, by sticking the thermo-couple to the capacitor upper part with epoxy adhesives.
- Consult us for additional reflow restrictions.



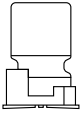
Lead-free reflow

| | | |
|--------------------------|-----------|----------|
| d (mm) | 4 ... 6.3 | 8 ... 10 |
| Peak temperature | 250 °C | 235 °C |
| Time in peak temperature | 5 s | 5 s |
| Time in 200 °C or more | 60 s | 60 s |
| Time of reflow | 1 time | 1 time |


Taping and packing
Taping of SMD capacitors


| Case dimensions $d \times l$ (mm) | 4 × 5.4 | 4 × 5.8 | 5 × 5.4 | 5 × 5.8 | 6.3 × 5.4 |
|--------------------------------------|---------|---------|---------|---------|-----------|
| W | 12.0 | 12.0 | 12.0 | 12.0 | 16.0 |
| P | 8.0 | 8.0 | 12.0 | 12.0 | 12.0 |
| F | 5.5 | 5.5 | 5.5 | 5.5 | 7.5 |
| A_0 | 5.0 | 5.0 | 6.0 | 6.0 | 7.0 |
| B_0 | 5.0 | 5.0 | 6.0 | 6.0 | 7.0 |
| T_2 | 5.8 | 6.3 | 5.8 | 6.3 | 5.8 |

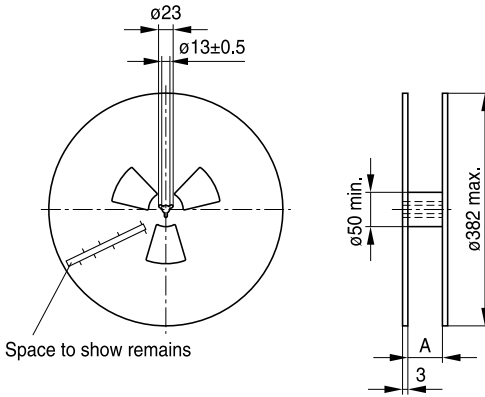
| Case dimensions $d \times l$ (mm) | 6.3 × 5.8 | 6.3 × 7.7 | 8 × 6.2 | 8 × 10 | 10 × 10 |
|--------------------------------------|-----------|-----------|---------|--------|---------|
| W | 16.0 | 16.0 | 16.0 | 24.0 | 24.0 |
| P | 12.0 | 12.0 | 12.0 | 16.0 | 16.0 |
| F | 7.5 | 7.5 | 7.5 | 11.5 | 11.5 |
| A_0 | 7.0 | 7.0 | 8.7 | 8.7 | 10.7 |
| B_0 | 7.0 | 7.0 | 8.7 | 8.7 | 10.7 |
| T_2 | 6.3 | 8.2 | 6.8 | 11.0 | 11.0 |



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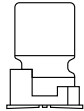
Reel packing



KAL1110-3

| Capacitor dimensions d × l (mm) | Quantity per reel pcs. |
|------------------------------------|---------------------------|
| 4 × l | 2000 pcs. |
| 5 × l, 6.3 × l, 8 × 6.2 | 1000 pcs. |
| 8 × 10, 10 × l | 500 pcs. |

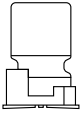
| d × l (mm) | 4 × l, 5 × l | 6.3 × l, 8 × 6.2 | 8 × 10, 10 × l |
|------------|--------------|------------------|----------------|
| A | 14 | 18 | 26 |



Cautions and warnings

General

- 1 Aluminum electrolytic capacitors have a bi-polar structure. This is marked on the body of the capacitor. A capacitor must not be mounted with reversed polarity. The application of an AC or reverse voltage may cause a short circuit or damage the capacitor. Bi-polar capacitors must not be used in AC applications, where the polarity may be reversed in the circuits or is unknown.
- 2 The DC voltage applied to the capacitor terminal must not exceed its rated operating voltage, as this will result in a rapid increase of the leakage current and may damage the capacitor. It is recommended to operate the capacitor at 70 – 80% of its rated voltage to optimize its service life.
- 3 The ripple current applied to the capacitor must be within the permitted range. An excessive ripple current leads to impaired electrical properties and may damage the capacitor. Note that the sum of the peak values of the ripple voltage and the DC operating voltage must not exceed the rated DC voltage.
- 4 Capacitors must be used within their permitted range of operating temperature. Operation at room temperature optimizes their service life.
- 5 Capacitors with case diameter ≥ 8 mm are equipped with a safety vent. In capacitors fitted with a lead or soldering lug, the safety vent is usually located at the base of the case. It needs sufficient space around it to operate optimally. The following dimensions are recommended: for case diameter $d = 8$ to 16 mm, more than 2 mm; for $d = 18$ to 35 mm, more than 3 mm; and for $d = 42$ mm or more, more than 5 mm.
- 6 Capacitors should not be mounted with the safety vent face down on the board. Do not locate any wire or copper trace near the safety vent. Do not reverse the voltage, as this may result in excess pressure and the leakage of electrolyte.
- 7 Gas is released through the safety vent when the pressure inside the capacitor is too high. A gaseous liquid around the safety vent does not indicate a leakage of electrolyte.
- 8 The capacitor should be stored under conditions of normal temperature and in a non-acid, non-alkali environment of normal humidity. Exposure to high temperatures, for example under direct sunlight, will reduce its operating life. If the capacitor is stored in an environment containing acids or alkalis, the solderability of the leads may be affected.
- 9 containing acids or alkalis, the solderability of the leads may be affected. The leakage current of an aluminum electrolytic capacitor may increase after a long period of storage. After such storage, the capacitor must be aged by applying the rated operating voltage for 6 – 8 hours before use.
- 10 Manual soldering:
 - a Soldering must be performed within the specified conditions.
Bit temperature: 350 °C; application time of soldering iron: 3 seconds.
 - b Ensure that the soldering iron does not touch any part of the capacitor body.



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Standard series – 85 °C

- 11 Do not apply excessive force to the leads and terminals. Do not move the capacitor after soldering it onto the PC board and do not carry the PC board by gripping the capacitor. Observe the following rules to prevent undue stress to the capacitor:
 - a Do not tilt or bend the capacitor after soldering.
 - b Ensure that the terminal spacing matches the corresponding hole spacing on the PC board.
- 12 The aluminum case is not insulated from the cathode. Do not place a conductor under the aluminum capacitors on the PC board as this may cause a short circuit. The case and top of capacitors used in switched mode power supplies have a high-voltage-resistant heat shrink sleeve to ensure safe usage.
- 13 The leads of capacitors with a case diameter exceeding 14 mm cannot be used for fixing.

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The following applies to all products named in this publication:

1. Some parts of this publication contain **statements about the suitability of our products for certain areas of application**. These statements are based on our knowledge of typical requirements that are often placed on our products in the areas of application concerned. We nevertheless expressly point out **that such statements cannot be regarded as binding statements about the suitability of our products for a particular customer application**. As a rule we are either unfamiliar with individual customer applications or less familiar with them than the customers themselves. For these reasons, it is always ultimately incumbent on the customer to check and decide whether a product with the properties described in the product specification is suitable for use in a particular customer application.
2. We also point out that **in individual cases, a malfunction of electronic components or failure before the end of their usual service life cannot be completely ruled out in the current state of the art, even if they are operated as specified**. In customer applications requiring a very high level of operational safety and especially in customer applications in which the malfunction or failure of an electronic component could endanger human life or health (e.g. in accident prevention or life-saving systems), it must therefore be ensured by means of suitable design of the customer application or other action taken by the customer (e.g. installation of protective circuitry or redundancy) that no injury or damage is sustained by third parties in the event of malfunction or failure of an electronic component.
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